WORK ORDER **2007-18**

Date opened: **24 September 2007**

Project: **Auxiliary Step Assembly**
Type: **Bell 206L/407**

Batch Quantity: **22 Assemblies**

Approval: SH02-26
Drawing List: DCL 623

Fabrication and Assembly Drawing(s)	Description
62320, Rev. 2	Step Assembly

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y ✓
Release tags associated with all fabricated parts are attached:	Y ✓
All mounting hardware and supplies are included:	Y ✓

List all non-conformities raised: WO2007-18/NC1

Jeff Clarke. March 24/08

Inspector Signature: Date:

WELDER SIGNATURE! DATE:

Drawing: **62320** **Revision 2**

Qty	Part #	Description	Material	P.O./W.O.	Checked
22	62320-01	Step Assembly			
22	62320-03	Tube	4130 Steel 1.0 x 0.058 Round Tube	980626	
22	62320-04	Clamp	4130 Steel 2.5 x 0.065 Round Tube	951024A	
44	62320-05	Bushing	4130 Steel 0.375 x 0.058 Round Tube	970310	
22	62320-06	End Lug	4130 Steel 0.050 Sheet	3025	
44	62320-07	Pad	Commercial Neoprene Rubber	Pre-PO	
22	62320-08	Liner	6061-T6 Aluminum 2" Sched. 40 Pipe	5042	
44	MS21044N4	Nut		6016	
88	AN960-416	Washer		6016	
44	AN4-16A	Bolt		5039	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	Drawing 62320	ER70S-2 Welding Rod		
Powder Coat	Drawing 62320			
Final Inspection	Drawing 62320			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

NON-CONFORMANCE REPORT

Date: 24/09/2007
DD / MM / YYYY

W.O. Number # 2007-18/NC1
year – 000

INSTRUCTIONS

1. *Only a Design Approval Representative (DAR) is authorized to make a determination as to the regulatory impact of each non-conformance. A DAR must sign-off each non-conformance identified below before any further action can be taken.*
2. *ALL serialized products with an identified non-conformance must be listed.*
3. *Batched parts sharing the same non-conformance can be grouped on one form.*
4. *Print additional copies of this page as necessary to document all non-conformances and follow-up. ATTACH ALL NON-CONFORMANCE FORMS TO THE ORIGINAL WORK ORDER.*

DETERMINATION & ACTION

1. Product Name: Auxiliary Step Assembly
2. Product Serial Number(s):_____ *OR*
3. Batched Parts Item Number on WO:62320-03 (Tube) and 62320-05 (Bushing)
4. Description of Non-Conformance (Attach additional page, photos, sketches if desired):

 Tube is 0.058 wall instead of 0.049 as specified on drawing.

 Bushing is 0.058 wall instead of 0.049 as specified on drawing.

5. Engineering Determination

 ☐ Scrap
 ☑ Acceptable for release for the following reason(s):

 Wall thickness is greater in both cases, does not reduce strength of part.
 ☐ Re-Work instructions:

24 SEPT. 2007 _____
Date DAR's Signature

RE-WORK INSPECTION & CERTIFICATION

I hereby certify that I have performed inspections on each of the above-named aeronautical product/part(s) and have found them to be in conformity to the Approved Design Data specified within the Scope of this Work Order, except where non-conformances have been specifically noted.

_____ _____
Date Inspector Signature

1. Approving Civil Aviation Authority/Country	2. AUTHORIZED RELEASE CERTIFICATE FORM ONE	3.Form Tracking No.
Transport Canada		

4. Organization Name and Address	5. Work Order/Contract/Invoice
AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7	WO 2007-18

6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Liner	62320-08	1	N/A	New

12. Remarks

2 Pieces

13a. Certifies that the items identified above were manufactured in conformity to:

☒ Approved design data and are in condition for safe operation.

☐ Non approved design data specified in block 12.

~~14a.~~ ☐ ~~CAR 571.10 Maintenance Release~~

☐ ~~Other regulation specified in block 12~~

~~Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.~~

13b. Signature	13c. Approved Organization Number	~~14b. Signature~~	~~14c. Approved Organization Number~~
	AMF 73-04		
13d. Name Jeff Clarke	13e. Date (dd/mmm/yyyy) 08 Aug 2011	~~14d. Name~~	~~14e. Date (dd/mmm/yyyy)~~

Installer Responsibilities

This certificate does not constitute authority to install.

Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.

Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.

WESTCAN / CC

1. Approving Civil Aviation Authority/Country	2. AUTHORIZED RELEASE CERTIFICATE FORM ONE	3.Form Tracking No.
Transport Canada		

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AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7	WO 2007-18

6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
1.	Pad	62320-07 (0.05)	1	N/A	New
2.	Pad	62320-07 (0.13)	1		

12. Remarks

2 pieces each thickness

13a. Certifies that the items identified above were manufactured in conformity to:

☒ Approved design data and are in condition for safe operation.

☐ Non approved design data specified in block 12.

~~14a.~~ ☐ ~~CAR 571.10 Maintenance Release~~

☐ ~~Other regulation specified in block 12~~

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13b. Signature	13c. Approved Organization Number	~~14b. Signature~~	~~14c. Approved Organization Number~~
	AMF 73-04		
13d. Name Jeff Clarke	13e. Date (dd/mmm/yyyy) 08 Aug 2011	~~14d. Name~~	~~14e. Date (dd/mmm/yyyy)~~

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WESTCAN / CC

HELI-DYNAMIC

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TCCA 24-0078
AMF # 73-04

Product: STEP ASSEMBLY Part #: 62320-01

Approval #: SH00-48 Serial #:

WO #: 2007-18 Quantity: 1

Eligibility: BELL 206L SERIES / 407 Work Status: Manufactured

Remarks: INCLUDING PAD (62320-07) AND LINER (62320-08)

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Feb 26/08
Date

Jeff Clark.
Inspector's Signature

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March 24/08
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